HIGHMARK MARINE
FABRICATION, LLC
2018 MILL BAY ROAD
KODIAK, AK 99615
(907) 486-5220
HIGHMARKMARINE@OUTLOOK.COM

INVOICE

BILL TO
Scandies Rose Fishing
Company, LLC.
[redacted]

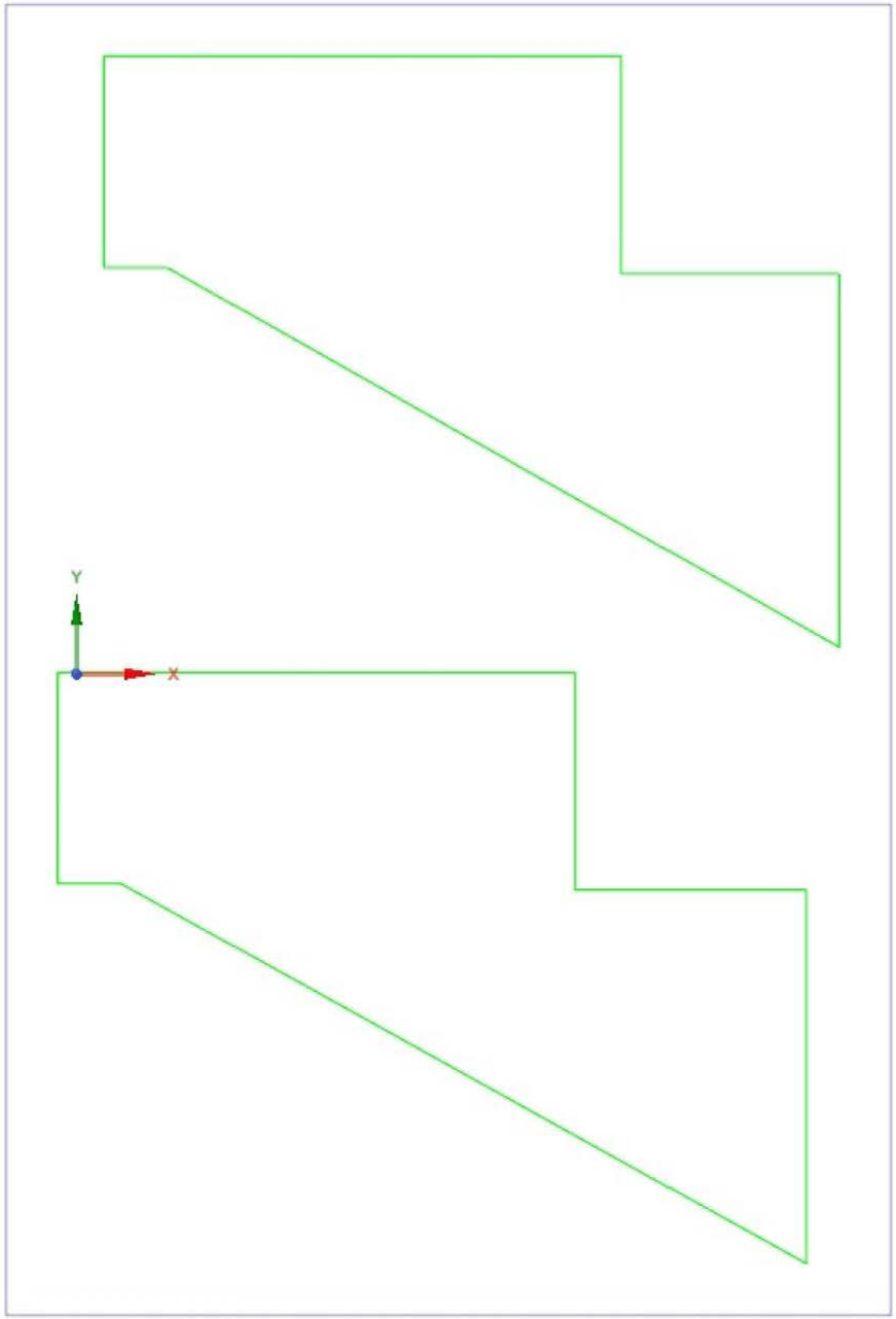
INVOICE # 3707
DATE 11/22/2019
DUE DATE 12/22/2019
TERMS Net 30

ACTIVITY	DESCRIPTION	QTY	RATE	AMOUNT
Certified Welder	Crop and renew STB overbaord chute. Dye penetrant leak test.	68	120.00	8,160.00T
Welder	Welder per hour	40	110.00	4,400.00T
78467	3M Cubitron II Depressed Center Grinding Wheel, T27 5 in x 1/4 in x 7/8 in	7	11.65	81.55T
66527	3M Cubitron II Cut-Off Wheel. T1 6 in x .045 in x 7/8 in	6	6.05	36.30T
HYPER, NOZZLE 85	220816 HYPERTHERM NOZZLE 85 (F*1)	8	9.56	76.48T
HYPER, GOUGING SHIELD	220798 HYPERTHERM GOUGING SHIELD 65/85 (F*1)	7	24.00	168.00T
Electrode 40 A-105A	220777 HYPERTHERM ELECTRODE 40 -105A (F*1)	7	16.00	112.00T
FIREBLANKETPINK	PINK FIRE BLANKET PER SQ FT (5' X 50 YDS PER BOX)	50	1.50	75.00T
MSP3/8F	3/8" STEEL PLATE	66	17.46	1,152.36T
HYPER, NOZZLE 100A	220990 HYPERTHERM NOZZLE 100AMP (F*1)	2	12.00	24.00T
2091/07000(AAD)	3M Particulate Filter, P100	3	4.00	12.00T
CNC Programming	Programming CNC Waterjet per hour	0.50	150.00	75.00T
CNC Waterjet	CNC Waterjet cutting	1	595.72	595.72T
6010-5/32P	5/32 6010 5P LINCOLN ELECTRODE WELDING ROD Per #	10	4.00	40.00T
7018-1/8 P	1/8 7018 WELDING ROD PER #	17	3.50	59.50T
7018-3/32P	3/32 7018 WELDING ROD PER #	14	4.00	56.00T
Wire wheel	Wire Wheel	2	22.00	44.00T
82279	3M Cubitron II Cut and Grind, T27 4.5 in x 1/8 in x 7/8 in	4	10.40	41.60T
6010-1/8P 5P+	1/8 6010 5P+ WELDING ROD Per#	8	6.00	48.00T
7018-5/32P	5/32 7018 WELDING ROD PER #	18	3.50	63.00T

ACCOUNTS NOT PAID WITHIN 30 DAYS OF THE INVOICE DATE ARE SUBJECT TO FINANCE CHARGES AT 1.5% PER MONTH (18% PER ANNUM)

ACTIVITY	DESCRIPTION	QTY	RATE	AMOUNT
DYE PENETRANT	MATHESON SELECT DYE PENETRANT INSPECTION PENETRANT	1	14.00	14.00T
DYE DEVELOPER	MATHESON SELECT DYE PENETRANT INSPECTION DEVELOPER	1	18.00	18.00T

SUBTOTAL	15,352.51
TAX (0%)	210.00
TOTAL	15,562.51
BALANCE DUE	**$15,562.51**



AMERICAN BUREAU OF SHIPPING
MISCELLANEOUS SURVEY REPORT

Customer Name	**HIGHMARK MARINE**	Purchase Order No.	**Highmark Marine WPQ J.D. Young**
Attending Office	**Seattle, WA**	Report Number	**S3397224**
First Visit Date	**11-Oct-2017**	Last Visit Date	**11-Oct-2017**

Welders Qualification Survey

Survey Location : Anchorage, AK, USA

This is to Certify that the undersigned surveyor(s) to this Bureau did, at the request of the customer, carry out the following survey and report as follows:

The following were verified as deemed necessary and presented as contained in this report:
The welding consumables and the welding process were in accordance with approved ABS procedures or specifications.
The welder or operator followed the approved procedure/specification including positions.
Testing carried out as required by approved procedure/specifications and as reported herein.
The welder or welding operator's qualification test record was completed by the manufacturer.
Testing machines are maintained in a satisfactory condition and records of their recheck or calibration dates confirmed.

The undersigned Surveyor to this Bureau attended the vendor facility Alaska Industrial X-Ray located at 8861 Golovin Street, Anchorage, Alaska on 11 October 2017 at the request of the Owner's Representative, Highmark Marine Fabricators, in order to witness and report on a Welder Qualification Survey of one (1) welder in accordance with Highmark Marines approved Welding Procedure Specification HM-SMAW-P1 in the position of 6G. The following was noted:

Welder Jordan Daniel Young, AK Drivers License ****116, performed the pipe weld in accordance with Procedure HM-SMAW-P1 in the position 6G with A/SA Type S Grade 53 pipe of thickness 0.432 inches. The undersigned witnessed Mr. Kurth perform the welds. The final product was stamped for traceability and x-rayed at Alaska Industrial X-Ray. Radiographic results were reviewed and considered satisfactory.

Final documentation has been uploaded into this report for reference.

1)Welding Procedure Specification (WPS) HM-SMAW-P1, Dated 10 February 2016

2)Welder Performance Qualification (WPQ) Jordan D Young, Dated 11 October 2017

3) Mill certificate for pipe, heat number M71091

4) Radiographic results

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Surveyor(s) to The American Bureau of Shipping
Attending Surveyors

Meyer Robert E — Electronically Signed on 13-Oct-2017

Reviewed By
Harris, Christopher R. — Electronically Signed on 18-Oct-2017, Seattle Port

ALASKA INDUSTRIAL XRAY INC.
8861 GOLOVIN STREET
ANCHORAGE, ALASKA 99504
(907) 344-4061

WELDER OR WELDING OPERATOR QUALIFICATION TESTS (WPQ)

Welder Name **Jordan D. Young** I.D. No [redacted] Stamp No. **JY**

Using WPS No. HM-SMAW-P1 Rev. 0 Date 10/11/2017

the above welder is qualified for the following ranges.

Variable	Record Actual Values Used in Qualification	Qualification Range
Process	SMAW	SMAW
Process Type	Single	Single
Backing[metal, weld metal, etc.(QW-402)]	Open Root	Open or with backing
Material Spec. (QW-403)	P1 to P1	P1 thru P11
Diameter	6" pipe	2 7/8" and over
Thickness		
Groove	.432"	1/16" to .864"
Fillet		All Fillet
Filler Metal (QW-404)		
Spec. No. SFA	SFA 5.1	SFA 5.1
Class EXX	E6010 / E7018	EXX10 thru EXX28
F-No.	F3 / F4	F4 and Lower
Deposited Weld Metal Thickness	1/8" per pass	1/4" per pass
Position (QW-405)	6G	Qualifies all position
Weld Progression	Downhill/UpHill	Downhill/Uphill
Gas Type (QW-408)	Not applicable	Not applicable
Backing Gas (QW-408)	Not applicable	Not applicable
Electrical Characteristics (QW-409)		
Current	Direct	Direct
Polarity	Electrode Positive	Electrode Positive

Guided Bend Test Results QW-462.2(a), QW-462.3(a), QW462.3(b)

Type and Fig. No.	Result
X-RAY IN PLACE OF BEND TESTS PER ASME IX	

Radiographic Test Results (QW-191.2)

For alternative qualification of groove welds by radiography

Film I.D.		Results	Remarks	Film I.D.		Results	Remarks
JY	0-1	PASSED		JY	2-3	PASSED	
JY	1-2	PASSED		JY	3-0	PASSED	

Radiographic Results: Acceptable per ASME IX

Test Conducted by Alaska Industrial X-Ray Laboratory - Test No. Jordan D. Young

We certify that the statements in this record are correct and that the test welds were prepared, welded and tested in accordance with the requirements of Section IX of the ASME Code.

Organization: Alaska Vocational Technical Center

Robert D Utterback
Date: 2019.10.11 15:40:19 -08'00'

Robert Utterback
Certified Welding Inspector

October 11, 2017
Date

Highmark Marine

Welder Continuity Log

Welder	Date	Job Number	Process	Procedure
Jordan Young	1/7/2018	1875	SMAW	HM-SMAW-P1
	1/31/2018	1883	SMAW	HM-SMAW-P1
	3/15/2018	1930	SMAW	HM-SMAW-P1
	5/9/2018	2010	SMAW	HM-SMAW-P1
	9/20/2018	2240	SMAW	HM-SMAW-P1
	11/27/2018	2304	SMAW	HM-SMAW-P1
	12/29/2018	2379	SMAW	HM-SMAW-P1
	3/3/2019	2559	SMAW	HM-SMAW-P1
	5/28/2019	2884	SMAW	HM-SMAW-P1
	8/22/2019	3563	SMAW	HM-SMAW-P1
	10/21/2019	3664	SMAW	HM-SMAW-P1
	12/3/2019		SMAW	HM-SMAW-P1